



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4151-5**  
**Job Sheet 172462**



**Part No:** D4151-5

**Job Qty:** 20 ea

**Part Name:** Fwd Basket Instl Stud



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** Medium

**Job Created:** 2/16/18

**Job Tracking No:**

**Due Date:** 3/10/18

**Created By:** Michelle Gagnon-Donovan

**Type:** Stock

**Description:**

**Note:** DWG REV C SHEET 3 IPP REV:A NEW ISSUE 10-07-22 JLM VERIFIED BY:DD IPP Rev:B 11.01.21 as per dwg revC DD verf:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |              | Sign-off           |
|-------|--------------------|--------|------------|----------|-----------|---------|-----------------------|--------------|--------------------|
|       |                    |        |            |          | Setup hrs | Run hrs | Workcenter / Supplier | Lead Time    |                    |
| 90    | Start up Operation | 20 Ea  | 3/9/18     | 3/9/18   | 0.00      | 0.00    | Start Up Machining-2  |              | <i>18/03/18</i>    |
| 110   | Doosan             | 20 pcs | 3/10/18    | 3/10/18  | 0.01      | 6.41    | Doosan                |              | <i>18/03/18</i>    |
| 130   | QC                 | 20 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC8                   |              | <i>18/03/18</i>    |
| 140   | Packaging          | 20 pcs | 3/10/18    | 3/10/18  | 0.00      | 0.00    | Packaging3-2          | <i>Stock</i> | <i>MAR 20 2018</i> |
| 150   | QC21-SA            | 20 Ea  | 3/10/18    | 3/10/18  | 0.00      | 0.00    | QC21                  |              | <i>MAR 20 2018</i> |

Part Op 110 - 1-Mill as per folio FA953 & dwg ,  
Descriptions:

*DAS*  
*21*  
*3-20*

*MAR 20 2018*

### Job BOM

| Part / Item | Component Name     | Quantity      | Operation             | Container |
|-------------|--------------------|---------------|-----------------------|-----------|
| M303R1.000  | 303 Round Bar 1.00 | 5 ft (.25 ea) | 90-Start up Operation |           |

### Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M303R1.000     | 5        | 62        | 0         |

| Part Specifications |                               |                                    |                         |      |                  |
|---------------------|-------------------------------|------------------------------------|-------------------------|------|------------------|
| Spec No             | Description                   | Target/Tolerance                   | Limits                  | Type | Special Comments |
| 1                   | Fwd Basket Inst. Stud (Lower) | 1.000Inches $\pm 0.030$            | 1.000<br>1.030<br>0.970 |      | Diameter         |
| 2                   | Fwd Basket Inst. Stud (Lower) | 0.800Inches $+ 0.000$<br>$- 0.010$ | 0.795<br>0.800<br>0.790 |      |                  |
| 3                   | Fwd Basket Inst. Stud (Lower) | 0.750Inches $+ 0.030$<br>$- 0.000$ | 0.758<br>0.780<br>0.750 |      |                  |
| 4                   | Fwd Basket Inst. Stud (Lower) | 0.375Inches $\pm 0.010$            | 0.378<br>0.385<br>0.365 |      |                  |
| 5                   | Fwd Basket Inst. Stud (Lower) | 0.500Inches $\pm 0.030$            | 0.494<br>0.530<br>0.470 |      |                  |
| 6                   | Fwd Basket Inst. Stud (Lower) | 1.000Inches $+ 0.003$<br>$- 0.000$ | 1.000<br>1.003<br>1.000 |      |                  |
| 7                   | Fwd Basket Inst. Stud (Lower) | 2.000Inches $\pm 0.030$            | 1.996<br>2.030<br>1.970 |      |                  |
| 8                   | Fwd Basket Inst. Stud (Lower) | 2.880Inches $\pm 0.030$            | 2.875<br>2.910<br>2.850 |      |                  |
| 9                   | Fwd Basket Inst. Stud (Lower) | 0.250Inches $\pm 0.010$            | 0.250<br>0.260<br>0.240 |      |                  |
| 10                  | Fwd Basket Inst. Stud (Lower) | 0.438Inches $+ 0.000$<br>$- 0.010$ | 0.435<br>0.438<br>0.428 |      | Diameter         |
| 11                  | Fwd Basket Inst. Stud (Lower) | 0.130Inches $\pm 0.030$            | 0.130<br>0.160<br>0.100 |      |                  |
| 12                  | Fwd Basket Inst. Stud (Lower) | 0.060Inches $\pm 0.030$            | 0.060<br>0.090<br>0.030 |      | Radius           |
| 13                  | Fwd Basket Inst. Stud (Lower) | 0.250Inches $+ 0.003$<br>$- 0.000$ | 0.253<br>0.253<br>0.250 |      | Diameter         |
| 14                  | Fwd Basket Inst. Stud (Lower) | 0.130Inches $\pm 0.030$            | 0.130<br>0.160<br>0.100 |      | Radius           |

Plex 2/16/18 2:04 PM Dart.Gagnon.Michelle



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

**Container No: S050796**



**Part: D4151-5**

**Job No: 172462**

**Serial No/Batch: S050796**

**Revision:**

**Inspector:**

**Date: 03/13/18**